

Jones Bikes Frameset Supplemental Manual

Version 3.0 – Plus SWB and Plus LWB bicycles (Diamond and Spaceframe)

Thank you for your purchase of a Jones Bikes frameset, you now own one of the most versatile framesets ever made! This supplemental manual contains information specific to your Jones Bikes frameset that will help you get the most out of every ride. We understand that manuals aren't usually very interesting, but this one has some really useful information in it, so please take the time to read it! Please refer to the User Manual for warnings and cautions, as well as general bicycle information not included here.

We recommend that only an experienced bicycle mechanic builds this frameset into a bike, and that they tune and maintain that bike. If you feel competent to assemble and/or maintain this frame/bicycle yourself, you accept responsibility for anything that may happen as a result of improper assembly, maintenance, or any other oversight. We do not provide full instructions or information for you to assemble, tune, or maintain the bike. It is important to do this work correctly to have a safe, reliable, and fun bicycle. When in doubt take the bike to your Jones Dealer and have them check it out!

WARNING

Bicycle riding always involves risks and dangers including but not limited to death and serious neck or spinal injuries. Wearing a helmet and riding within your limits can reduce your risk of harm, but the risk can never be eliminated. By riding this bicycle you assume the all the risks and hazards incidental to bicycling and you release, and hold harmless Jeff Jones, Jeff Jones Bicycles and Mud Springs LLC with respect to injury, disability or death. This bike does not have lights or reflectors. Do not ride at night without light and reflectors. Please refer to the User Manual for more information.

Basic Information about your Jones Bikes Frameset:

HANDLEBAR

Your Jones frameset designed to be used with a Jones H-Bar and the longer grips that are made specifically for the H-Bar. Using an H-Bar with the longer grips completes the Jones system of which the frameset, H-Bars, and longer grips are parts, and will ensure that you are able to get the full control, comfort, and versatility from your Jones frameset.

FORK

This frame is **not** compatible with suspension forks or suspension corrected rigid forks. Installing anything other than a Jones Bikes fork designed for the specific model you are working with can change the geometry of the bicycle and ruin the amazing handling that the Jones Geometry is known for, potentially leading to a crash and injury. Please refer to the User Manual for more information.

EBB

Your frame uses a Jones Eccentric Bottom Bracket (EBB). When installing the EBB, the inside of the frame's bottom bracket shell and the outside of the EBB should be lightly greased. The EBB has markings to designate left and right, and you must make sure that the end of the EBB etched with an R is positioned on the right/drive side of the frame. The EBB is secured in the frame by two pinch bolts which thread into barrel nuts in the frame. The barrel nuts have a slot in one end to allow you to turn the nut to position it so you can easily thread the bolt into it. The threads of these bolts should be lightly greased. The EBB should sit flush with the edge of the bottom bracket shell, and the pinch bolts should be tightened to 10-12Nm (89-107 in-lbs) using a 5mm hex wrench. This will ensure that your bottom bracket will thread in correctly.

The EBB allows you to adjust the position of the bottom bracket, and to adjust chain tension when your bike is set up as a singlespeed or with an internally-gear hub, but we recommend starting with it in the lowest position for the best handling. You can insert a 6mm hex wrench from the disc-side of the bike to rotate the EBB (make sure the pinch bolts are loose first!).

Seatpost and seat tube area

Your bike uses a 27.2mm seatpost. For Jones Plus SWB frames, we usually recommend a seatpost with 15-25mm of setback. For Jones Plus LWB frames, we usually recommend a zero-offset seatpost. Some taller riders will find that they want a setback seatpost on the Plus LWB, and some smaller riders will find that they need a zero-offset seatpost on a Jones Plus SWB frame.

Steel frames use a 31.8mm or 32mm seatpost clamp. Titanium frames use a 34.9mm or 35mm seatpost clamp.

Your frame requires 100mm/4" of seat post in the frame. Any more than that can be cut off to save weight and make it possible to lower the seat more. See User Manual for more information.

Drive train notes

Your Jones Plus frame is designed around the Boost standard, and must be used with a Boost crankset. Boost cranks position the chainrings 3mm farther outboard than standard cranks, and are key to getting proper tire clearance with 27.5 x 3" tires on the Jones Plus SWB and 29 x 3" tires on the Jones Plus LWB. As long as you use Boost cranks in a double (2x) or single (1x) chainring configuration, you can use any style of drivetrain and combination of gears on the bike. In addition to the Boost crankset, you will need a 148x12mm (Boost spacing) thru-axle rear hub. This combination allows us to use cranks with a low Q-Factor (also known as tread), while being able to use tires up to 3.25" wide.

If you do not understand these instructions, or you have a question that this information does not cover, consult your Jones Bikes dealer. If you have a question or problem that your Jones Bikes dealer can't handle, contact us at:

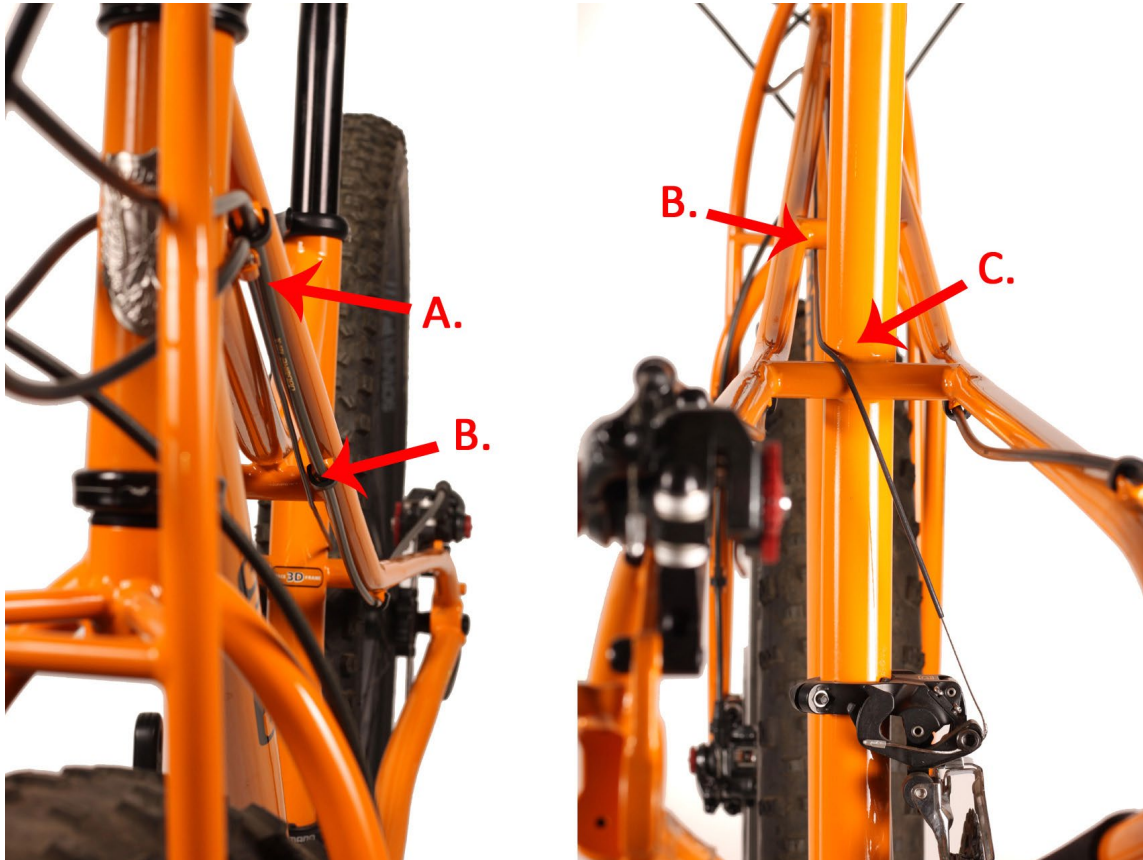
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Telephone: (541) 535-2034 Email: contact@jonesbikes.com Website: www.jonesbikes.com

Our very latest instructions are available at www.jonesbikes.com/support and see User Manual for more information.

Front Derailleur

Jones Diamond Plus SWB frames, and all Spaceframes, use a down-swing, top-pull front derailleur. Jones Diamond Plus frames use a top-swing, down-pull front derailleur. All frames use a band clamp style front derailleur. Steel frames have a 31.8mm seat tube diameter, and titanium frames have a 34.9mm seat tube diameter. You can use a dual-pull front derailleur on the Jones Plus SWB frames, but we like the top-pull-only style because they have more tire clearance.



Spaceframe front derailleur routing from the front (left photo), and from the rear (right photo).

To route the front derailleur cable guide tube on Spaceframes, cut the front derailleur cable housing to the correct length and install the appropriate ferrules. Then slide the guide tube over the cable until it hits the cable stop on the top tube, and seat the cable housing in the cable stop (A.). Route the guide tube (with cable inside) underneath the second top tube brace (B.), then between the two top tubes that extend to the rear of the bike to become the seat stays, over the brace at the seat tube, and around the back of the seat tube (C.) down to the front derailleur. See your dealer for more information.

Truss Fork Installation

This covers Truss Fork installation using a Jones headset for truss forks. For other headsets, please refer to the notes that follow these instructions and check with your dealer or at www.jonesbikes.com/support/ to see the latest compatibility information.

1. Ream and face the headtube.
2. Use a headset press to press headset cups into the frame. Note that they're both the same!
And they don't have any markings for you to get straight!
3. Thread the three truss clamp bolts in until they have threads engaged, but are not threaded in any further, as this will begin to compress the clamps, making it difficult to insert the steerer tube.
4. Push the steerer tube in from the bottom of the fork and leave about 15mm exposed above the lower truss clamp.
5. Grease the cups liberally, and push the bearings into the grease, making sure that the bearing retainers are oriented correctly. Take the grease that squeezes out and use it to cover the bearings.
6. Put a 1.5mm spacer on the steerer, followed by the headset's lower split ring, followed by the headset cone assembly, making sure that the rubber seal is pressed on completely.
7. Set the top headset cone assembly and split ring on the top headset cup with bearings in place and don't forget to check the seal.
8. With lower bearings in place, slip the lower headset parts together and begin feeding the steerer up toward the top headset cup until it is exposed a few millimeters.
9. Put spacers in between the upper headset assembly and the upper truss clamp by pulling upward on the truss to stretch it a bit so that the spacers are tight and actually begin preloading the headset slightly (you don't need to really bend the fork, but you just don't want the spacers to be at all loose, as it will make tightening the headset difficult).
10. Feed the steerer the rest of the way up, usually by hitting it with a soft mallet from the bottom until it's flush with the bottom of the fork.
11. Tighten the lower two truss clamp bolts evenly to between 90 and 100 in-lbs (10-11.25 Nm), adjust the headset as usual, then tighten the upper truss clamp to approximately 65 in-lbs (6.78 Nm).
12. Tighten the stem to the manufacturer's recommended torque.

Note: You can place the spacers above or below the headset to affect the frame geometry a small amount. Place all the spacers above the headset for a lower bb and steeper angles (quicker feeling) or all below the headset for a higher bb and slacker angles (more laid back). As a rule, we set up the bikes as described above, with the bulk of the spacers above the headset. Just remember to keep at least one 1.5mm spacer underneath the headset at all times.

Truss fork headset compatibility information (intended for professional mechanics)

In order for a headset to work with the Jones truss fork, it must have what amounts to two upper headset assemblies. This means that some headsets can be modified slightly to work well, but some just won't work correctly. For best results, we recommend using a Jones H-Set for Truss forks, which is designed specifically for Truss forks. You can also use a Chris King NoThreadSet 1 1/8 headset, by replacing the crown race with a second NoThreadSet GripLock bearing cap. For updates in compatibility and more information, please refer to <http://www.jonesbikes.com/support/>, and check with your Jones Bikes Dealer. See User Manual for more information.

Wheel Information

The Jones Plus SWB and LWB use a 150 x 15mm (fatbike standard) thru-axle front hub, and a 148 x 12mm (boost) thru-axle rear hub. Both hubs are secured using Jones TA Bolts. Before installing the bolts, please lubricate the threads lightly with grease or oil. To secure the wheels, slide the TA Bolt through the dropout and hub, and thread into opposite dropout using the 5mm hex wrench (front inserts from drive-side and rear inserts from disc-side of the bike). Tighten the TA Bolts to 10-12Nm (89-107 in-lbs).

Tire Pressure and Size

The Jones Plus SWB is designed to work equally well with 29 x 2.4-2.6" or 27.5 x 3" tires.
The Jones Plus LWB is designed for 29 x 3" tires.

Tire pressure is often overlooked, but it's an important part of getting your bike to ride optimally. There is a very basic, very common misconception about tire size and tire pressure that we've all heard, and it can be summed up as: "Narrow, high pressure tires are faster."

While we are used to equating a rough ride with a fast ride, this simply isn't true. If it were, we would still be riding bikes with solid tires! The one place where very narrow, high pressure tires make real sense is on the track, where the bikes are on a glass-smooth surface, and aerodynamics is the main limiting factor. Likewise, in road racing, where making it into a breakaway is often helped by the ability to stage very rapid accelerations, small, high pressure tires are good because they are so lightweight. However, outside, in the world where most of us ride, there are bumps everywhere, and we aren't trying to get into the breakaway! With high pressures, every small imperfection in the road and trail gets transmitted to your body, which slows you down because there's nothing to absorb those bumps. Not only that, if you're getting beaten-up as you ride, you will get tired more quickly, whereas if you're comfortable and don't feel every little pebble and rut, you'll feel stronger for longer, and be able to focus more on putting energy into forward motion as opposed to just keeping yourself comfortable. Wider tires give you the extra air volume to absorb bumps while allowing you to have the benefits to efficiency and handling that come with a rigid bicycle. This is why we recommend using wider tires on our bikes!

Rim width is another factor in how a tire behaves, and we recommend using rims that are 50-56mm wide (wider is better) on all Jones Plus bicycles. This makes the sidewalls more vertical, giving the tire better support. What this means when you're riding your bike is that the tire won't have as much of a tendency to fold over under hard cornering as it would if with a narrower rim, and it will help the tire resist pinch-flats because the wide rim has to displace a larger volume of air as it travels into the air chamber created by the tire.

The ideal tire pressure will steer precisely without having the harsh, rough, slow ride that comes with high-pressure tires; it will soak up the small bumps and irregularities in the road, lowering the tire's rolling resistance, and increasing your comfort; it will provide cushion for you body during hard impacts without bottoming out and pinching; finally, it will allow the tires to conform to the ground in order to give the most traction without causing the bike to "self steer". Finding the correct tire pressure will be a matter of trial and error, but we encourage you to take the time to figure it out, because it will make your riding experience great!

As a starting place, we suggest these pressure ranges:

27.5 x 3" on 50mm rim: 11-16 PSI

29 x 2.5" on 50mm rim: 14-20 PSI

29 x 3" on 50mm rim: 10-15 PSI

Heavier riders — especially those in rocky areas — will want to start on the high end of this range, and lighter riders on the low end, but you'll need to experiment. In any case, it's a good idea to check your tire pressure before each ride, and be sure to use an accurate gauge because few floor pumps have the fine measurement and accuracy that you'll need at under 20 PSI.

JONES WARRANTY

Jones Bikes warrants each new Jones frame against defects in workmanship and materials for a period of three years from the date of sale. Additionally, Jones Bikes warrants each new Jones fork against defects in workmanship and materials for a period of one year from the date of purchase. This warranty applies only to the original owner and is not transferable.

Claims under this warranty must be made through an authorized Jones Bikes dealer or directly with Jones Bikes. To facilitate warranty please register your frameset by filling out the registration form at www.jonesbikes.com/support. Proof of purchase is required. The warranty does not cover normal wear and tear, improper assembly or follow-up maintenance, or installation of parts or accessories not originally intended or compatible with the bicycle frame as sold.

The warranty does not apply to damage or failure due to accident, misuse, abuse, or neglect. Modification shall void this warranty. Jones Bikes shall not be responsible for incidental or consequential damages. Some states do not allow the exclusion of incidental or consequential damages, so the above exclusion may not apply to you. Labor charges for parts changeovers are not covered by the warranty.

This warranty gives the consumer specific legal rights, and those rights may vary from place to place. This warranty does not affect the statutory rights of the consumer.

Bike Maintenance

While it's beyond the scope of this supplement to tell you everything you need to know about maintaining your bike, we'd like to offer a few tips that will make your bike work better and last longer:

Cleaning

Don't pressure wash your bike! It blasts grease out of bearings and replaces it with dirty water, which just doesn't lubricate them very well. Instead, if you have to wash your bike, use a low pressure garden hose and some dish soap. Put some soap in a bucket and use a soft brush to scrub the bike, before gently rinsing it. Try to avoid the bearings—especially the bottom bracket and hubs—and be ready to take the wheels off and clean everything very thoroughly afterward! Re-lube the chain and dry the bike off after washing it.

Lubing the chain

This is a basic, but very important and often-overlooked area. Following this technique will give you a well-lubed chain, and won't contaminate any other parts of the bike, which is very important. Make sure not to use spray-lube because overspray can get on the brake rotor, which will contaminate your brake pads, making the brake almost useless.

If the chain is very dirty, use a stiff brush to scrub it off. If you really want to get it looking new, you can remove the chain or use one of the many chain cleaning tools available to degrease your chain. The reason not to do this is that getting the degreaser completely out, and lubricant back in is very difficult. Therefore, it's often better to just use lubricant to clean your chain, as described next.

Once you've gotten the surface gunk off, shift into the big ring (if you aren't using a single ring in the front), and a small cog in the rear and, while you pedal the bike backwards with your right hand, apply lube from a squeeze-bottle just in front of the rear derailleur pulley until you can see that the full length of the chain has lubricant on it. Alternatively, you can put a single drop of lube on each roller of the chain.

After applying lube, continue pedalling backward for a minute or two to work the lube into the chain, then, using a rag, wipe the chain off while you spin the cranks backwards. Try to get all of the lube off.

If you really want to flush your chain and clean it more, you can simply repeat this process.

If you have any questions, please feel free to call.

Thank you and enjoy your rides!



Jeff Jones, Cyclist

If you do not understand these instructions, or you have a question that this information does not cover, consult your Jones Bikes dealer. If you have a question or problem that your Jones Bikes dealer can't handle, contact us at:

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Our very latest instructions are available at www.jonesbikes.com/support

JONES Est. 2002

Jones Bikes.com

Total function | On-road and off | **Jones Geometry** | Inspirational handling | **The** high-performance non-suspension bicycle